

25 **Introduction**

26 Permeable reactive barriers using elemental iron-based alloys (Fe^0 -based alloys widely termed as
27 zerovalent iron) as a reactive medium have been proven to be an efficient and affordable
28 technology for removing inorganics and organics species from groundwater [1-7]. Even living
29 species like viruses have been successfully removed [8]. Despite 15 years of intensive
30 investigations, the removal mechanisms of contaminants in Fe^0 treatment systems are still not
31 well understood [9,10]. In fact, the well-established premise that contaminant removal results
32 from the low electrode potential of the redox couple $\text{Fe}^{\text{II}}/\text{Fe}^0$ ($E^0 = -0.44 \text{ V}$) can not explain why
33 redox-insensitive species are quantitatively removed [11,12]. However, understanding the nature
34 of primary processes yielding to contaminant removal in $\text{Fe}^0/\text{H}_2\text{O}$ systems is of fundamental
35 importance for advancing technological applications. The accurate knowledge of these processes
36 will favor the identification of factors dominating the general reactivity of $\text{Fe}^0/\text{H}_2\text{O}$ systems,
37 which is of fundamental importance for the long-term stability of iron reactive barriers. A more
38 rational devising of Fe^0 treatment systems for an effective and economical contaminant removal
39 could be achieved.

40 Fe^0 oxidation releases dissolved iron species (Fe^{II} , Fe^{III}) which hydrolyse with increasing pH and
41 precipitate primarily as hydrous oxides (oxide-film) or corrosion products (CP). Oxide-films (CP)
42 of varied composition and thickness develop at all aqueous $\text{Fe}^0/\text{H}_2\text{O}$ interfaces [13,14].
43 Therefore, an aqueous Fe^0 treatment system ($\text{Fe}^0/\text{H}_2\text{O}$ system) is made up of Fe^0 , iron oxides
44 (oxide-film), and water (H_2O). Contaminant adsorption onto the oxide-film and reduction by Fe^0
45 have mostly been evaluated as separate, independent processes that occur simultaneously or
46 sequentially on metal surfaces. However, contaminants may be primarily quantitatively
47 sequestered by in situ generated hydrous iron oxides (co-precipitation) [11,12]. Initial corrosion
48 products polymerise and precipitate, first as very reactive oxides having short-range crystalline

49 order and after aging as crystalline oxides [15-18]. Subsequent abiotic direct reduction (electrons
50 are transferred from Fe^0) or indirect reduction (electrons from Fe^{II} , H/H_2) of adsorbed or co-
51 precipitated contaminants is possible. As a rule co-precipitation occurs whenever the
52 precipitation of a major species (e.g., iron oxide) takes place in the presence of foreign species
53 (e.g., contaminants) and has been documented for organics [16,17,19,20], inorganics [21-23] and
54 living species [8] under various conditions. Generally, adsorption and co-precipitation are
55 considered to be related such that in order for co-precipitation to occur, sorption to the surface of
56 a forming solid occurs and the adsorbed species is then sequestered in the matrix of the
57 precipitating phase (e.g. iron hydroxide). However, co-precipitation in $\text{Fe}^0/\text{H}_2\text{O}$ systems may be
58 primarily regarded as a non-specific removal mechanism [11,17] as to be demonstrated in this
59 study of a process involving the discoloration of methylene blue.

60 Methylene blue (MB) is a well-known redox indicator [24] and is a cationic thiazine dye with the
61 chemical name tetramethylthionine chloride. It has a characteristic deep blue colour in the
62 oxidized state; the reduced form (leukomethylene blue - LMB) is colorless. MB has been widely
63 used in environmental sciences primarily to assess the suitability of various materials for
64 wastewater discoloration [25-29]. The mechanism of MB removal by Fe^0 -based materials which
65 may be suitable for environmental remediation (cast iron, low alloy steel) has not been yet
66 systematically investigated. Imamura et al. [30] investigated the mechanism of adsorption of
67 methylene blue and its congeners onto stainless steel particles. MB has also been used for
68 corrosion inhibition of mild steel in acid solutions [31].

69 The literature on “ Fe^0 technology” is characterized by the fact that, since the effectiveness of Fe^0
70 reactive walls to degrade solvents was demonstrated, the feasibility of applying Fe^0 to treat other
71 compounds (or group of compounds) are performed without previous systematic investigations
72 [9]. For example, while presenting the discoloration of MB by a Fe/Cu bimetallic system, Ma et

73 al. [28] referenced several works dealing with dyes in general [32-34]. The authors did not
74 specified whether the referenced works have used MB. Furthermore, their experimental
75 procedure did not include a system with Fe^0 alone to evidence the improvement induced by Cu^0
76 addition.

77 Given the diversity of contaminant removal mechanisms in a $\text{Fe}^0/\text{H}_2\text{O}$ system, an approach to
78 elucidate the mechanism of contaminant removal in the system is to characterise the removal
79 process of the contaminant in question by a pure adsorbent (e.g. activated carbon - AC), and
80 model iron corrosion products (Fe_2O_3 , Fe_3O_4) under the same experimental conditions [35]. Here,
81 comparing the evolution of contaminant removal in the systems with pure adsorption (AC, Fe_2O_3 ,
82 Fe_3O_4) and in the system with Fe^0 will help discussing the removal mechanism. Another
83 approach consists in introducing MnO_2 to delay the availability of corrosion products in the
84 system [36]. MnO_2 readily reacts with Fe^{II} from Fe^0 corrosion products: reductive dissolution of
85 MnO_2 by Fe^{II} [37]. If the process of contaminant removal is coupled with the precipitation of
86 iron, then contaminant removal will be delayed as long as the added amount of MnO_2 consumes
87 Fe^{II} for reductive dissolution as it will be presented later.

88 The present study is an attempt to elucidate the physico-chemical mechanism of MB
89 discoloration in $\text{Fe}^0/\text{H}_2\text{O}$ systems by comparing the kinetics and/or the extent of MB
90 discoloration by Fe^0 and different materials: granular activated carbon (GAC or AC), iron oxides
91 (Fe_2O_3 , Fe_3O_4) and manganese dioxide (MnO_2). Non-disturbed (not shaken or shaking at 0 min^{-1})
92 batch experiments were performed in order to allow formation and transformation of corrosion
93 products at the surface of Fe^0 as it occurs in the nature and in column experiments. The effects of
94 various factors (initial pH value, mixing intensity, particle size, Fe^0 source, Cl^- , HCO_3^- , EDTA)
95 on the extent of MB discoloration are discussed. The results show that MB quantitative

96 discoloration is mostly due to co-precipitation with in-situ generated corrosion products.
 97 Therefore, MB discoloration occurs within the oxide-film on Fe⁰.

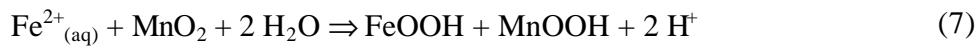
98 **Background of the Experimental Methodology**

99 A survey of the electrode potentials of the redox couples relevant for the discussion in this study
 100 [Fe^{II}_(aq)/Fe⁰, Fe^{III}_(aq)/Fe^{II}_(aq), Fe^{III}_(s)/Fe^{II}_(s), MnO₂/Mn²⁺, O₂/HO⁻, and MB⁺/LMB (Eq. 1 to Eq. 6)]
 101 suggests that from the available iron species, Fe⁰ and Fe^{II}_(s) can reduce MB. Equation 2 is that of
 102 the adsorbed Fe^{II} known as structural Fe^{II}. The electrode potential of this redox couple was
 103 determined by White and Patterson [38]. The electrode potential of Eq. 3 to 6 shows that Fe^{III}_(aq),
 104 dissolved O₂ and MnO₂ may re-oxidize colorless LMB to blue MB⁺.

	Reaction	E ⁰ (V)	Eq.
	Fe ²⁺ + 2 e ⁻ ⇌ Fe ⁰	-0.44	(1)
	Fe ³⁺ _(s) + e ⁻ ⇌ Fe ²⁺ _(s)	-0.36 to -0.65	(2)
	MB ⁺ + 2 e ⁻ + H ⁺ ⇌ LMB	0.01	(3)
	Fe ³⁺ _(aq) + e ⁻ ⇌ Fe ²⁺ _(aq)	0.77	(4)
	O _{2(aq)} + 2 H ₂ O + 4 e ⁻ ⇌ 4 OH ⁻	0.81	(5)
	MnO ₂ + 4 H ⁺ + 2 e ⁻ ⇌ Mn ²⁺ _(aq) + 2 H ₂ O	1.23	(6)

105 Reductive MB discoloration in this study may be the result of either (i) Fe⁰ corrosion (oxidation
 106 to Fe^{II}_(aq)) (Eq. 1) or (ii) oxidation of adsorbed Fe^{II} (Fe^{II}_(s) to Fe^{III}_(s) - Eq. 2). Additionally, MB
 107 adsorption onto in situ generated and aged Fe⁰ corrosion products and MB entrapment in the
 108 structure of forming corrosion products (co-precipitation) are two further discoloration
 109 mechanisms. Therefore, it is difficult to resolve the effect of specific redox reactions on MB
 110 discoloration from the effects of other processes. To resolve this problem two additives are added
 111 to Fe⁰: granular activated carbon (GAC) and manganese dioxide (MnO₂). GAC is a pure
 112 adsorbent for MB [25] whereas reductive dissolution of MnO₂ has been reported to decolorize

113 MB [39]. The presentation above shows that MnO_2 should re-oxidise reduced LMB (no
114 discoloration). Therefore, MB discoloration in the presence of MnO_2 could only result from
115 adsorption. On the other hand, MnO_2 is known to be reductively dissolved by Fe^{II} [37, 40]. By
116 consuming Fe^{II} , MnO_2 accelerates Fe^0 corrosion, producing more adsorption or co-precipitation
117 agents for MB. Increased adsorption is supported by the fact that iron corrosion products are of
118 higher specific surface area ($> 40 \text{ m}^2 \text{ g}^{-1}$) than the used Fe^0 ($0.29 \text{ m}^2 \text{ g}^{-1}$). The reductive
119 dissolution of MnO_2 (Eq. 7 and 8) produce further new reactive adsorbents (MnOOH and
120 FeOOH).



121 Noubactep et al. [36] have shown that MnO_2 retards the availability of free corrosion products for
122 contaminant co-precipitation.

123 The used methodology for the investigation of the process of MB discoloration mechanism by
124 Fe^0 consists in following the MB discoloration in the presence of MnO_2 (“ Fe^0 ” and “ $\text{Fe}^0 + \text{MnO}_2$ ”
125 systems). Thus, the availability of corrosion products for MB co-precipitation in the bulk solution
126 is delayed by the addition of MnO_2 . It should be kept in mind that MB discoloration and not MB
127 removal is discussed in this study. For the discussion of MB removal TOC measurements for
128 instance should have been necessary to account for MB reduction to LMB which remains in
129 solution.

130 **Materials and Methods**

131 **Solutions**

132 The MB molecule has a minimum diameter of approximately 0.9 nm [25,41]. As positively
133 charged ions, MB should readily adsorb onto negatively charged surface. That is at $\text{pH} > \text{pH}_{\text{pzc}}$;
134 pH_{pzc} being the pH at the point of zero charge [42,43]. The used initial concentration was 20 mg

135 L⁻¹ (~0.063 mM) MB and it was prepared by diluting a 1000 mg L⁻¹ stock solution. All chemicals
136 were analytical grade.

137 **Solid Materials**

138 The main Fe⁰ material (ZVI0 – Tab. 1) is a readily available scrapped iron. Its elemental
139 composition was found to be: C: 3.52%; Si: 2.12%; Mn: 0.93%; Cr: 0.66%. The material was
140 fractionated by sieving. The fraction 1.6 - 2.5 mm was used. The sieved Fe⁰ was used without
141 any further pre-treatment. Further 13 commercial Fe⁰ samples (ZVI1 through ZVI13) were used
142 in the set of experiments aiming at characterizing the impact of Fe⁰ source. The main
143 characteristics of these materials are summarized in table 1, which is quite typical for a large
144 range of powdered and granular Fe⁰ used in laboratory investigations and field works.

145 The used granular activated carbon (GAC or AC from LS Labor Service GmbH - Griesheim) was
146 crushed and sieved. The particle sized fraction ranging from 0.63 to 1.0 mm was used without
147 further characterization. Granular activated carbon is used as porous adsorbent for MB [25,26].

148 Powdered commercial Fe₂O₃ (Fluka), Fe₃O₄ (Fisher Scientific) and MnO₂ (Sigma-Aldrich) were
149 purchased and used without any further characterization. Fe₂O₃ and Fe₃O₄ were also used as
150 possible MB adsorbents and are proxies for aged iron corrosion products (Tab. 2).

151 Broken manganese nodules (MnO₂) collected from the deep sea with an average particle size of
152 1.5 mm and elemental composition of Mn: 41.8%; Fe: 2.40%; Si: 2.41%; Ni: 0.74%; Zn: 0.22%;
153 Ca: 1.39%; Cu: 0.36% were used. These manganese nodules originated from the pacific ocean
154 (Guatemala- basin: 06°30 N, 92°54 W and 3670 m deep). The target chemically active
155 component is MnO₂, which occurs naturally mainly as birnessite and todorokite [44]. MnO₂ was
156 mainly used to control the availability of in situ generated oxides from Fe⁰ corrosion [36, 45].
157 Reductive dissolution of MnO₂ has been reported to degrade a number of organic pollutants [39,

158 46 and ref. therein]. Zhu et al. [39] reported the quantitative discoloration of MB by deep sea
159 manganese nodules (pelagite).

160 **Rationale for Choice of Test Conditions**

161 Materials selected for study were known to be effective for adsorbing MB (GAC), discoloring
162 MB (Fe^0 , MnO_2) or delaying the availability of iron corrosion products in $\text{Fe}^0/\text{H}_2\text{O}$ systems
163 (MnO_2). Fe_2O_3 and Fe_3O_4 were used to characterize the reactivity of aged corrosion products.
164 Table 2 summarises the function of the individual materials and gives the material surface
165 coverage in individual reaction vessels. The detailed method for the calculation of the surface
166 coverage (θ) is presented by Jia et al. [47]. The minima of reported specific surface area (SSA)
167 values of the adsorbents were used for the estimation of surface coverage. The Fe^0 SSA was
168 earlier measured by Mbudi et al. [52]. The value 120 \AA^2 is considered for the molecular cross-
169 sectional area of MB [25]. From Tab. 2 it can be seen that, apart from Fe^0 ($\theta = 31$), all other
170 materials were present in excess “stoichiometry” ($\theta \leq 0.2$). This means that the available surface
171 of Fe^0 can be covered by up to 31 mono-layers of MB, whereas the other materials should be
172 covered only to one fifth with MB ($\theta = 1$ corresponds to a mono-layer coverage). Therefore,
173 depending on the initial pH value and the affinity of MB for the individual materials (pH_{pzc}) and
174 the kinetics of MB diffusion to the reactive sites (material porosity, mixing intensity), the MB
175 discoloration should be quantitative. A survey of the pH_{pzc} values given in Tab. 2 suggests that
176 MB adsorption onto all used adsorbents should be favourable because the initial pH was 7.8. At
177 this pH value all surfaces are negatively charged; MB is positively charged. Because the available
178 Fe^0 surface can be covered by up to 31 layers of MB, a progressive MB discoloration in presence
179 of Fe^0 is expected. The tests were performed under mechanically non-disturbed conditions; the
180 effect of the shaking intensity was evaluated in separated experiments. Because diffusion is the

181 main mechanism of MB transport under non-disturbed conditions, long reaction times were
182 experienced to identify the main process of aqueous MB discoloration by Fe⁰.

183 **Discoloration studies**

184 Unless otherwise indicated, batch experiments without shaking were conducted. The batches
185 consisted of 5 g L⁻¹ of a reactive material (GAC, Fe⁰, Fe₂O₃, Fe₃O₄, MnO₂). In some experiments
186 5 g L⁻¹ Fe⁰ was mixed with 0 or 5 g L⁻¹ AC and MnO₂ respectively. An equilibration time of
187 about 30 days was selected to allow a MB discoloration efficiency of about 80% in the reference
188 system (ZVI0 alone). The extent of MB discoloration by AC, Fe⁰, MnO₂, aged (Fe₂O₃, Fe₃O₄)
189 and in situ generated iron oxides was characterized. For this purpose 0.11 g of Fe⁰ and 0 or 0.11 g
190 of the additive were allowed to react in sealed sample tubes containing 22.0 mL of a MB solution
191 (20 mg L⁻¹) at laboratory temperature (about 20° C). The tubes (20 mL graded) were filled to the
192 total volume to reduce the head space in the reaction vessels. Initial pH was ~7.8. After
193 equilibration, up to 5 mL of the supernatant solutions were carefully retrieved (no filtration) for
194 MB measurements. In order to fit the calibration curve for quantitative measurements, the
195 maximal dilution factor was four (4).

196 Apart from experiments aiming at investigating the impact of mixing intensity and that of the
197 initial pH value, the contact vessels were turned over-head at the beginning of the experiment and
198 allowed to equilibrate in darkness to avoid possible photochemical side reactions. At the end of
199 the equilibration time no attempt was made to homogenize the solutions.

200 **Analytical methods**

201 MB concentrations were determined by a Cary 50 UV-Vis spectrophotometer at a wavelength of
202 664.5 nm using cuvettes with 1 cm light path. The pH value was measured by combined glass
203 electrodes (WTW Co., Germany). Electrodes were calibrated with five standards following a
204 multi-point calibration protocol [53] in agreement with the current IUPAC recommendation [54].

205 Each experiment was performed in triplicate and averaged results are presented.

206 **Results and Discussion**

207 After the determination of the residual MB concentration (C) the corresponding percent MB
208 discoloration was calculated according to the following equation (Eq. 9):

$$209 \quad P = [1 - (C/C_0)] * 100\% \quad (9)$$

210 where C_0 is the initial aqueous MB concentration (about 20 mg L⁻¹), while C gives the MB
211 concentration after the experiment. The operational initial concentration (C_0) for each case was
212 acquired from a triplicate control experiment without additive material (so-called blank). This
213 procedure was to account for experimental errors during dilution of the stock solution (1000 mg
214 L⁻¹), MB adsorption onto the walls of the reaction vessels and all other possible side reaction
215 during the experiments.

216 **MB discoloration by different agents and discoloration mechanism by Fe⁰**

217 Figure 1 shows the time dependent MB discoloration curve for all the investigated materials. The
218 reference system is a blank experiment as presented above. It can be seen that commercial Fe₂O₃
219 and MnO₂ did not significantly decolourise MB over the whole duration of the experiments. It is
220 well-known, that poorly crystalline natural MnO₂ are more reactive than land-born and synthetic
221 MnO₂ [39,44]. The decreasing order of discoloration efficiency at the end of the experiment was:
222 Fe⁰ > GAC > Fe₃O₄ > MnO₂. However, the evolution of the individual systems was very
223 different.

224 (i) As expected from the surface coverage ($\theta = 31$), Fe⁰ presents a progressive MB discoloration
225 over the duration of the experiment. The discoloration mechanism can be the reduction to LMB
226 by Fe⁰ and Fe^{II}_(s) species, adsorption onto in situ generated corrosion products and/or MB co-
227 precipitation with these new corrosion products.

228 (ii) Fe_3O_4 (20 g L^{-1}) shows a rapid discoloration kinetic for the first 8 days. The discoloration
229 efficiency then remains constant to approximately 60% through the end of the experiment. This
230 behaviour is typical for non-porous adsorbents. Alternatively available pores may be inaccessible
231 for MB.

232 (iii) MB discoloration through GAC is insignificant at the start of the experiment (10% after 10
233 days) and then increases progressively to 75% at the end of the experiment (day 36). This
234 behaviour is typical for porous adsorbents.

235 (iv) MnO_2 (_{nat}) shows the same behaviour as GAC but the extent of MB discoloration is
236 significantly lower (50% at day 36). Natural MnO_2 acts mostly as adsorbent. MB oxidative
237 discoloration as reported Zhu et al. [39] is not likely to occur under the experimental conditions
238 of this work. Note that, on the contrary to Zhu et al. [39], the experiments in this study were
239 performed under mechanically non-disturbed conditions. While investigating the effect of
240 dynamic conditions, Zhu et al. [39] did not include any non-disturbed system. They just
241 compared shaking (145 min^{-1}) *versus* motor-stirring (550 min^{-1}) and air-bubbling *versus* nitrogen
242 bubbling (both 32 mL s^{-1}). These mixing conditions are pertinent to wastewater treatment
243 systems but are not reproducible in field- Fe^0 treatment walls, mixing could have favour MB
244 mineralisation (oxidation to CO_2) which is an irreversible discoloration.

245 To better characterize the MB discoloration from aqueous solution by Fe^0 , five further
246 experiments have been performed for 36 days with $5 \text{ g L}^{-1} \text{Fe}^0$ and 0 or 5 g L^{-1} of GAC and
247 natural MnO_2 .

248 Figure 2a summarizes the results of MB discoloration in these five systems and Fig. 2b depicts
249 the evolution of MB discoloration for $5 \text{ g L}^{-1} \text{Fe}^0$ and additive (AC or MnO_2) dosages varying
250 from 0 to 9 g L^{-1} for an experimental duration of 36 days. Fig. 2a shows a regular evolution for
251 the systems involving AC and Fe^0 . The MB discoloration efficiency decreases in the order “ $\text{Fe}^0 +$

252 AC” > Fe⁰ > AC. Considering AC and Fe⁰ as pure adsorbents it is expected that the mixture
253 (maximal available binding sites) depicts a larger MB discoloration efficiency than individual
254 materials (Tab. 2). This trend was not observed for systems involving MnO₂. Here, the
255 decreasing order of MB discoloration efficiency was: Fe⁰ > “Fe⁰ + MnO₂” ≅ MnO₂. These
256 observations were described by Noubactep et al. [36,45,55] for uranium removal by Fe⁰. A
257 “MnO₂ test” was proposed for mechanistic investigations in Fe⁰/H₂O systems. The major feature
258 of the “MnO₂ test” is that in reacting with Fe^{II} from Fe⁰ oxidation, MnO₂ delays the availability
259 of “free” corrosion products which entrapped contaminants while polymerising and precipitating.
260 “Free” corrosion products are Fe-oxides generated in the vicinity of metallic iron grains. As long
261 as MnO₂ is reductively dissolved, Fe-oxides are generated at its surface or in its vicinity.
262 Thereafter, if co-precipitation is the primary mechanism of contaminant removal, no quantitative
263 removal could occur until enough free corrosion products are available to entrap them while
264 ageing [36]. To confirm this statement the experiment presented in Fig. 2b was conducted.
265 From Fig. 2b it can be seen that about 4 g L⁻¹ activated carbon are sufficient to achieve almost
266 100% MB discoloration. For [AC] > 4 g L⁻¹ no additional discoloration was possible. The system
267 with MnO₂ depicts a progressive decrease of MB discoloration with increasing MnO₂ mass
268 loading. The reaction of Fe^{II} species yielding reductive dissolution of MnO₂ is well documented
269 [37,40,56] and yields more adsorbents (e.g., FeOOH, MnOOH – Eq. 7 and 8). However, MB
270 discoloration is only quantitative when the oxidative capacity of available MnO₂ for Fe^{II} is
271 exhausted. Thus, MB is removed from the aqueous solution through co-precipitation with in situ
272 generated iron corrosion products. The characterization of the impact of MnO₂ on contaminant
273 removal by Fe⁰ occurs ideally under non-disturbed conditions [57]. Note that, if the experiments
274 are performed under (too high) mixing conditions or in columns, increased contaminant removal
275 efficiency in the presence of MnO₂ could have been reported. For example, Burghardt and

276 Kassahun [58] reported increased uranium and radium removal in “Fe⁰ + MnO₂” systems
277 comparatively to the system with Fe⁰ alone. The results of Burghardt and Kassahun [58] are by
278 no means contradictory to those reported here and elsewhere [40] because the net effect of MnO₂
279 is to promote iron hydroxide formation (or to sustain corrosion) resulting in an increased
280 contaminant removal capacity. Similarly, while Noubactep et al. [36,45,57] reported a delay of U
281 removal by Fe⁰ in the presence of pyrite in non-disturbed experiments, Lipczynska-Kochany et
282 al. [59] reported increased carbon tetrachloride degradation in the presence of pyrite. Pyrite is
283 known for its pH lowering capacity, and thus increasing iron corrosion. Non-disturbed
284 experiments allow a better characterization of the progression of involved processes.

285 **Effect of Fe⁰ source**

286 Experiments were conducted with 14 different Fe⁰ materials: ZVI0 through ZVI13. ZVI1, ZVI2,
287 ZVI3 and ZVI12 were powdered materials. The 10 other samples were granulated materials. The
288 results of MB discoloration are summarised in table 1. The experimental duration was 35 days. It
289 is shown that powdered materials are more efficient in removing MB than granulated materials
290 (Tab. 1). The discoloration efficiency for granulated materials varies from 65% for ZVI7 to 80%
291 for ZVI2 (absolute values). That is 15% reactivity difference while the maximum standard
292 deviation for the triplicates in individual experiments was 8.5% (for ZVI12). Therefore, the Fe⁰
293 source (intrinsic reactivity) is a significant operational parameter for laboratory studies. Similar
294 results were reported by Miehr et al. [60] who reported differences in constants of contaminant
295 reduction up to four orders of magnitude when comparing nine types of Fe⁰. Therefore,
296 comparing results obtained with different granulated Fe⁰ under comparable experimental
297 conditions may lead to erroneous conclusions.

298 **Effect of shaking intensity**

299 Figure 3 clearly shows that MB discoloration efficiency increases with the shaking intensity. The
300 experimental duration was 24 h (1 day). The reaction vessels were shaken on a rotary shaker. The
301 MB discoloration rate of 5% at 0 min⁻¹ (non-disturbed conditions) increased to 96% at 200 min⁻¹.
302 Between 100 and 150 min⁻¹ the MB discoloration rate was constant to 55%. Parallel experiments
303 in 100 mL Erlenmeyer shows comparative results but at 200 min⁻¹ the solution was no more
304 limpid and depicted a brown coloration that persisted even after the solutions were allowed to
305 settle for 5 hours. Therefore, a mixing intensity of about 150 min⁻¹ can be seen as the critical
306 intensity below which MB discoloration studies should be performed. Since applied mixing
307 intensities have not been tested in preliminary works, it is likely that some used mixing
308 operations have been too massive and impractical to mimic subsurface conditions [11]. Mixing
309 intensities as higher as 500 min⁻¹ [61,62] have been used to “keep the iron powder suspended”.
310 Generally, Fe⁰-based materials show greater contaminant removal efficiency under mixed than
311 under non-disturbed conditions. This removal efficiency is usually attributed to direct reduction
312 whenever the thermodynamics are favourable. However, the open literature on mixed batch
313 experiments demonstrates that a minimum mixing intensity (bubbling, shaking or stirring) is
314 required for complete suspension of solid particles in a liquid medium (e.g., an aqueous solution).
315 Below this critical mixing intensity, the total surface area of the investigated particles is not
316 directly accessible for reaction and the rate of mass transfer depends strongly on stirring rate.
317 Kinetic studies aiming at distinguishing between diffusion-controlled and chemistry-controlled
318 processes have to be conducted at mixing intensities above this critical value [56]. Noubactep
319 [11] has demonstrated that experiments in Fe⁰/H₂O systems aiming at investigating processes
320 pertinent to subsurface situations should be conducted below the critical value (mass transfer
321 dependent). For Fe⁰, it is obvious, that the value of this critical mixing intensity depends on the

322 particle size (nm, μm , mm). Choe et al. [63] reported a critical value of 40 min^{-1} for nano-scale
323 Fe^0 and performed their experiments at a mixing intensity of 60 min^{-1} . According to the
324 presentation above, Choe et al. [63] would have worked with mixing intensities below 40 min^{-1} to
325 obtain results relevant for groundwater conditions. Furthermore, working at mixing intensities
326 above 40 min^{-1} accelerates iron corrosion yielding more corrosion products which are equally
327 kept suspended in the reaction medium. In the course of corrosion products formation,
328 contaminants are entrapped in the matrix of iron oxides (co-precipitation). It is well known that
329 even low adsorbable species are readily removed from aqueous solutions when precipitation
330 occurs in their presence [16,17,20,21]. As discussed above, MB discoloration mainly occurs
331 through co-precipitation with newly generated corrosion products (see above: “MB discoloration
332 by different agents and discoloration mechanism by $\text{Fe}^{0\text{b}}$ ”). MB discoloration by aged corrosion
333 products was insignificant (Fe_2O_3) or very limited (Fe_3O_4).

334 **Effect of the initial pH value**

335 The effect of the initial pH on MB discoloration was investigated over the pH range of 1.5 to
336 10.0. The initial pH was adjusted by addition of 1.0 M NaOH or HCl. The experiments were
337 conducted under shaken conditions (100 min^{-1}). The pH of the solutions was monitored at the end
338 of the experiments (24 and 48 h). The results are summarised in Fig. 4. MB discoloration was
339 negligible when the final pH was lower than 4 ($P < 10\%$). Once the final pH exceeded this
340 critical value, MB quantitative discoloration occurred and the extent was pH-independent (60%
341 after 24 h and 76% after 48 h). This observation is consistent with the two main types of aqueous
342 iron corrosion under oxic conditions [64,65]: (i) hydrogen evolution type ($\text{pH} < 4$) and (ii) oxygen
343 absorption type ($\text{pH} > 4$). The characteristic feature of “hydrogen evolution corrosion” is the
344 liberation of hydrogen as hydrogen gas (H_2) at the cathode. Hydrogen evolution corrosion is
345 normally associated with acid electrolytes (e.g., acid mine drainage) and is not relevant for the

346 majority of groundwaters, unless the aquifer is strictly anoxic. The “oxygen absorption” type of
347 immersed Fe^0 corrosion is characteristic of neutral waters. At these pH values ($\text{pH} > 4.0$) iron
348 solubility is low [66]. Thus iron oxide precipitates and MB are removed from the aqueous
349 solution by sequestration (co-precipitation). The results from Fig. 4 validate the concept that all
350 contaminants are primarily adsorbed or/and sequestered by iron corrosion products (co-
351 precipitation) [11,12]. In fact MB discoloration was quantitative only at final $\text{pH} > 4$, where iron
352 oxides precipitate due to the low solubility of Fe. Within the oxide-film, redox reactions driven
353 by Fe^{II} species have been reported [67]. Therefore, co-precipitated MB can be reduced to LMB
354 but this reaction could not contribute to recorded MB discoloration.

355 A certain commonly misconception may be found in the literature concerning the process of
356 contaminant removal in $\text{Fe}^0/\text{H}_2\text{O}$ systems due to improper consideration of the two main
357 mechanisms of iron corrosion. Ideally, whenever the initial pH is lower than 4, the pH should be
358 carefully monitored and used to interpret results. From Fig. 4 it can be seen for example, that for
359 an initial pH of 3.0 the final pH was 4.3 and the extent of MB discoloration was slightly lower
360 than that of the experiment with initial pH values ≥ 4 (for the given experimental duration).
361 Consequently, the repeatedly reported lag time for contaminant removal [61,68] is the time to
362 exceed pH 4 (or to enable generation of enough corrosion products for contaminant co-
363 precipitation/sequestration). It must be emphasised that for contaminants (e.g., Cr^{IV}) which are
364 also reducible by aqueous Fe^{II} the extent of their removal at $\text{pH} < 4$ depends on their relative
365 solubility of their reduced form. Regardless from the redox reactivity co-precipitation of
366 contaminant and reaction products occurs at $\text{pH} > 4$. Contaminants, intermediates and final
367 products are possibly entrapped in the matrix of corrosion products.

368 **Effect of solution chemistry**

369 The effect of solution parameters on MB discoloration by Fe^0 was studied using 0.2 mM of
370 $\text{Al}(\text{NO})_3$, BaCl_2 , CaCl_2 , CuCl_2 , EDTA, $(\text{NH}_4)_2\text{CO}_3$, and NiCl_2 . Further non-disturbed
371 experiments were performed for 35 days with concentrations of CaCl_2 , CuCl_2 and NaHCO_3
372 varying from 0 to 4 mM (Figure 5). Figure 5a shows that apart from $(\text{NH}_4)_2\text{CO}_3$ (90%) all other
373 additives lower the extent of MB discoloration by Fe^0 (78%). The lowest discoloration efficiency
374 (15%) was observed in the presence of EDTA and is consistent with the fact that complexing
375 $\text{Fe}^{\text{II}}/\text{Fe}^{\text{III}}$ delays the iron oxide precipitation [69-71] and hence retards MB discoloration. For the
376 four systems containing chloride ions (Cl^-), NiCl_2 depicts the lowest MB discoloration efficiency
377 (33%) and CaCl_2 the highest (72%). BaCl_2 and CuCl_2 show very comparable discoloration
378 efficiency (about 60%). This observation is partly consistent with reported results from the
379 literature on corrosion stating that: (i) at low concentration CO_2^{3-} is corrosive, (ii) hardness (Ca^{2+})
380 is corrosive, while Ni^{2+} has inhibitive properties for iron corrosion. Cu^{2+} would have accelerated
381 Fe^0 corrosion yielding more corrosion products for MB discoloration than in the reference system
382 (Fe^0 alone). Because this was not the case, the experiments reported in Fig. 5b were performed.
383 It can be seen that NaHCO_3 enhances MB discoloration for all tested concentrations. The
384 discoloration efficiency increased from 77% at 0.0 mM NaHCO_3 to 90% at 0.8 mM NaHCO_3 and
385 remains constant for higher NaHCO_3 concentrations (≤ 4 mM). In the experiments with CaCl_2
386 and CuCl_2 the initial discoloration rate of 77% first decreases to 70 and 64% respectively at an
387 additive concentration of 0.2 mM and subsequently increases to about 74% and remains constant.
388 However, for 4 mM CuCl_2 the discoloration efficiency (73% at 2 mM) drops to 30% at 4 mM
389 while the discoloration efficiency in the presence of CaCl_2 remains constant (74%). The
390 behaviour of the system with CuCl_2 was not further investigated but suggests that if Cu^{2+} is
391 quantitatively produced in a Cu/Fe bimetallic system the reactivity of Fe^0 may be inhibited. This

392 issue is yet to be considered in the Fe⁰ technology. Similarly, the comparatively low discoloration
393 efficiency observed in the system with 0.2 mM NiCl₂ (33% against 60% for CaCl₂) should
394 question the concept of using Ni and Cu as additive metals to form nickel bimetallic systems to
395 “improve the reduction capacity of Fe⁰” [28]. No such improvement could be observed in this
396 study (Fig. 5). Discussing the validity of the concept of using bimetals to improve Fe⁰
397 reactivity is over the scope of this work (see ref. [72]).

398 Another important issue from the discussion above is the importance of the cation nature in
399 chloride salts on the extent of MB removal. Generally, chloride ions are known to promote iron
400 corrosion, and therefore increase, sustain or restore Fe⁰ reactivity. These observations are mostly
401 attributed to pitting iron corrosion or avoiding the formation of oxide-layers on iron [73, 74]. The
402 discussion above demonstrated clearly that the nature of the used salt should be considered in
403 comparing results from independent sources.

404 **Conclusions**

405 In summary, despite the low adsorptivity exhibited by MB towards Fe⁰, Fe₂O₃ and Fe₃O₄, under
406 the experimental conditions, MB was quantitatively discolored as Fe⁰ corrosion proceeded. The
407 extent of MB discoloration was insignificant in experiments in which the availability of in situ
408 generated corrosion products was delayed (MnO₂ addition). Data from the experiments with the
409 systems “Fe⁰” and “MnO₂” clearly showed that the kinetics of MB adsorption and reduction by
410 MnO₂ is slower than MB co-precipitation. Thus, even in systems where direct contaminant
411 reduction (electrons from Fe⁰) is likely to occur, co-precipitation will interfere with (or even
412 hamper) mass transport involving Fe⁰.

413 The concept that methylene blue (MB) discoloration from aqueous solution in presence of
414 metallic iron is caused by MB co-precipitation with Fe⁰ corrosion products is consistent with
415 many experimental observations, in particular the effects of the initial pH value and the impact of

416 MnO_2 on MB discoloration. Generally, aqueous contaminant removal in $\text{Fe}^0/\text{H}_2\text{O}$ systems can be
417 viewed as a “trickle down” in which a fraction of the targeted contaminant is continuously adsorb
418 onto in situ generated high reactive corrosion products [11]. Contaminants are subsequently
419 entrapped into the structure of ageing corrosion products. In this situation, no observable
420 equilibrium is attained. Therefore, the use of adsorption isotherms (e.g., Freundlich, Langmuir) to
421 interpret data from removal experiments in $\text{Fe}^0/\text{H}_2\text{O}$ systems is not justified (e.g. ref. [75]).
422 Furthermore, adsorbed or co-precipitated contaminants can be further reduced both by a direct
423 and an indirect mechanism [11,12]. The direct contaminant reduction is only possible when the
424 oxide-film on Fe^0 is electronic conductive or if so-called electron mediators are available [34,
425 76]. Noubactep [11] has clearly shown that the concept of contaminant adsorption and co-
426 precipitation as fundamental removal mechanism is more accurate and considers inherent
427 mistakes of the reductive transformation concept.

428 It must be concluded that natural $\text{Fe}^0/\text{H}_2\text{O}$ systems consist of core Fe^0 and essentially amorphous
429 Fe oxides that remain to be characterized. In this regard, many investigators have shown the
430 presence of various Fe oxyhydroxides and discussed their role in the process of contaminant
431 removal [77-82]. Strictly, these oxyhydroxides should be considered as transient states as
432 $\text{Fe}^0/\text{H}_2\text{O}$ systems are transforming systems. Therefore, a continuously reacting $\text{Fe}^0/\text{H}_2\text{O}$ system
433 can not be simply treated being at thermodynamic equilibrium. Thus, characterising the system
434 composition at certain dates is very useful but should be completed by continuously
435 characterizing the system as the contaminants are removed and/or transformed.

436 With this study, the potential of bulk reactions with selected additives for providing mechanistic
437 information [36] on aqueous contaminant removal is confirmed for the first time using an organic
438 compound. This study also demonstrates the significant impact of selected operational
439 experimental parameters (iron type, shaking intensity, solution chemistry) on the process of MB

440 co-precipitation in Fe⁰/H₂O systems. A unified experimental procedure is needed to: (i) avoid
441 further data generation under non relevant experimental conditions, and (ii) facilitate the inter-
442 laboratory comparison of data. At the term such efforts will provide a confident background for a
443 non-site-specific iron barrier design [83]. Keeping in mind the large spectrum of contaminants
444 that can be removed in Fe⁰/H₂O systems and the diversity of Fe⁰ materials that are used by
445 individual research groups, it is obvious, that the development of such an unified experimental
446 procedure should be a concerted effort.

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656

657

657 **Table 1:** Main characteristics, iron content and percent methylene blue (MB) discoloration (P) of
658 tested Fe⁰ materials. MB removal were conducted in triplicates for 36 days under non-
659 disturbed conditions. The material code (“code”) are from the author, the given form is
660 as supplied; d (μm) is the diameter of the supplied material and the Fe content is given
661 in % mass.

Supplier ^(a)	Supplier denotation	code	form	d (μm)	Fe (%)	P (%)
MAZ, mbH	Sorte 69 ^(b)	ZVI0	fillings	-	93 ^(c)	75 ± 2
G. Maier GmbH	FG 0000/0080	ZVI1	powder	≤ 80	92 ^(d)	88 ± 2
G. Maier GmbH	FG 0000/0200	ZVI2	powder	≤ 200	92 ^(d)	89 ± 1
G. Maier GmbH	FG 0000/0500	ZVI3	powder	≤ 500	92 ^(d)	88 ± 1
G. Maier GmbH	FG 0300/2000	ZVI4	fillings	200-2000	92 ^(d)	81 ± 4
G. Maier GmbH	FG 1000/3000	ZVI5	fillings	1000-3000	92 ^(d)	77 ± 4
G. Maier GmbH	FG 0350/1200	ZVI6	fillings	100-2000	92 ^(d)	88 ± 1
Würth	Hartgussstrahlmittel	ZVI7	spherical	1200	n.d. ^(e)	66 ± 1
Hermens	Hartgussgranulat	ZVI8	flat	1500	n.d.	67 ± 2
G. Maier GmbH	Graugussgranulat	ZVI9	chips		n.d.	71 ± 7
ISPAT GmbH	Schwammeisen	ZVI10	spherical	9000	n.d.	72 ± 6
ConnellyGPM	CC-1004	ZVI11	fillings		>96	76 ± 4
ConnellyGPM	CC-1190	ZVI12	fillings		>96	75 ± 9
ConnellyGPM	CC-1200	ZVI13	powder		>96	84 ± 1

662 ^(a)List of suppliers: MAZ (Metallaufbereitung Zwickau, Co) in Freiberg (Germany); Gotthart Maier
663 Metallpulver GmbH (Rheinfelden, Germany), ISPAT GmbH, Hamburg (Germany), Connelly GPM Inc. (USA),
664 ^(b)Scrapped iron material; ^(c) Mbudi et al. [52]; ^(d) average values from material supplier, ^(e) not determined.
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665

666 **Table 2:** Characteristics, surface coverage and function of the individual reactive materials of this667 study. Apart from Fe⁰ the given value of specific surface area (SSA) for are the minima668 of reported data. Apart from Fe₂O₃ the pH at the point of zero charge (pH_{pzc}) is lower

669 than the initial pH value. Therefore, MB adsorption onto the negatively charged

670 surfaces is favorable. The surface coverage is estimated using the method presented by

671 Jia et al. [47]. The total surface that can be covered by the amount of MB present in 22

672 mL of a 0.063 mM is S_{MB} = 0.997 m².

673

System	pH _{pzc}	SSA (m ² g ⁻¹)	S _{available} (m ²)	Coverage (1)	Function
Fe ⁰	7.6 ^a	0.29	0.032	31.3	MB reductant?
Fe ⁰ + MnO ₂	-	-	4.432	0.2	-
MnO ₂	2.0 - 6.0 ^b	40	4.4	0.2	delays CP availability
Fe ₂ O ₃	7.5 - 8.8 ^c	60	6.6	0.2	mimics aged CP
Fe ₃ O ₄	6.8 ^d	40	4.4	0.2	mimics aged CP
GAC	7.0 - 8.0 ^e	200	22	0.1	MB adsorbent
Fe ⁰ + GAC	-	(-)	22.032	0.1	-

674 ^aref. [48], ^bref [39], ^cref. [49], ^dref. [50], ^eref. [51].

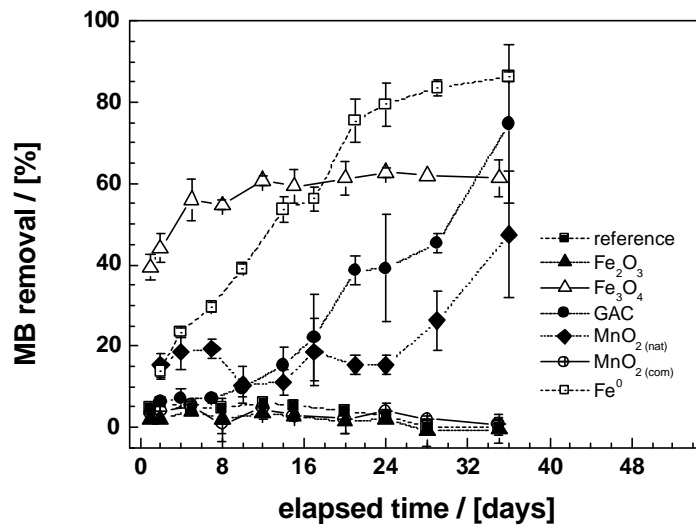
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677 **Figure 1**

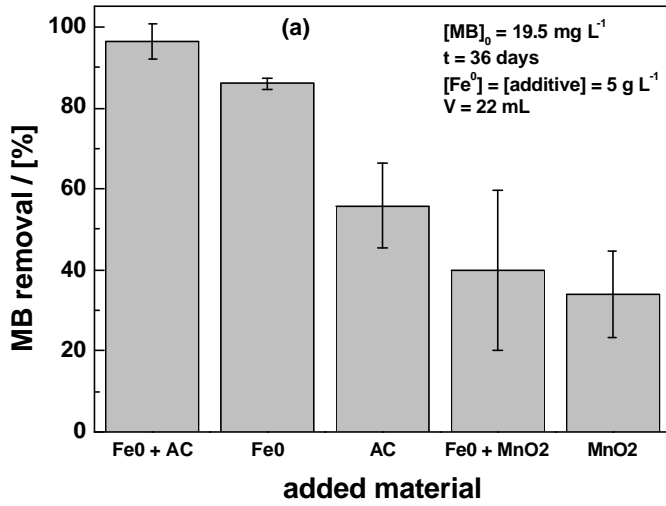
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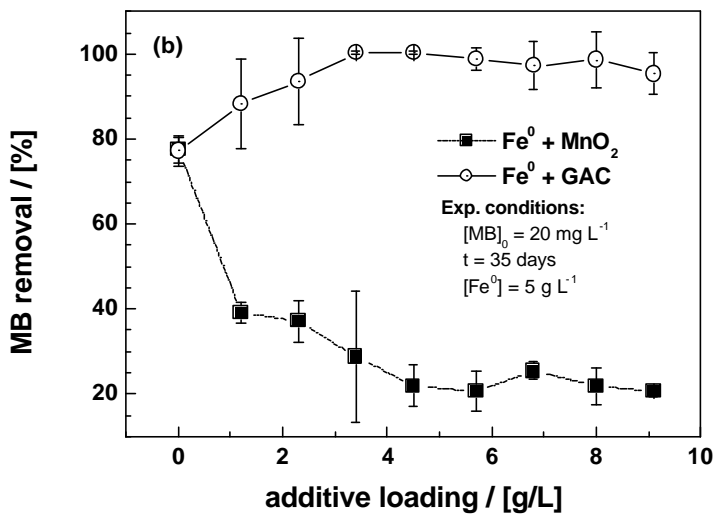
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680 Figure 2



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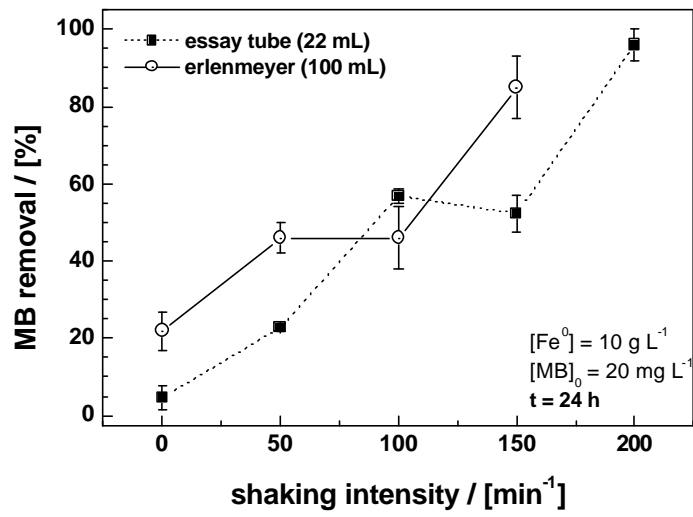
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685 **Figure 3**

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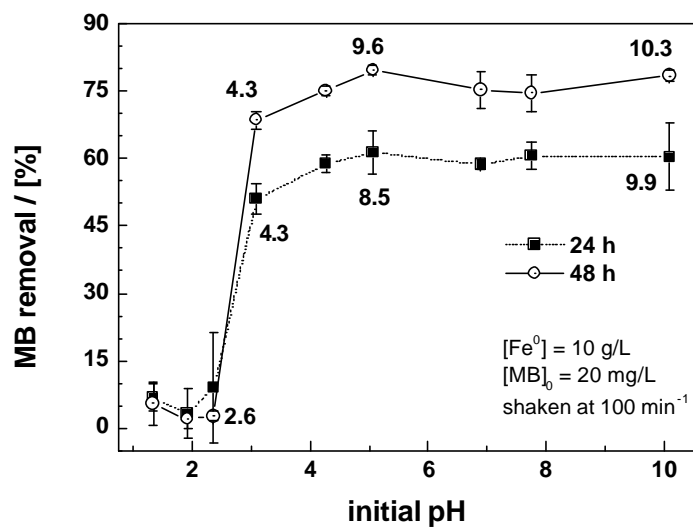
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690 **Figure 4**

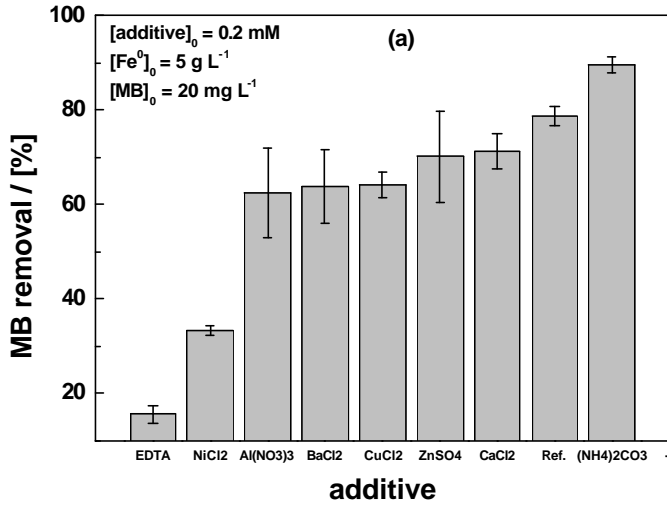
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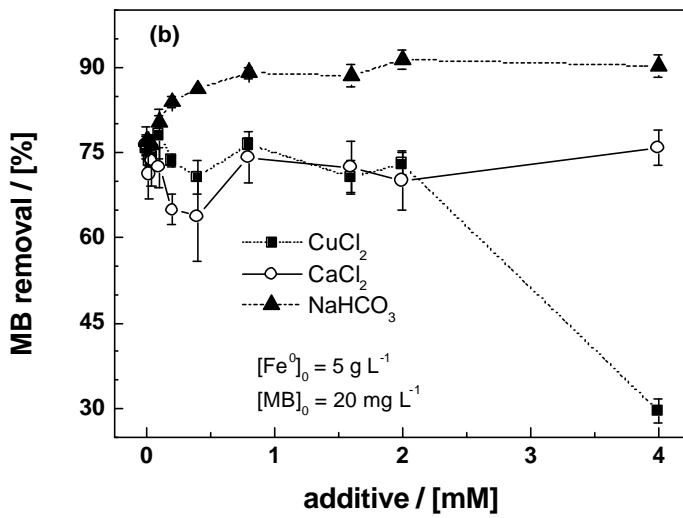
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693 **Figure 5**



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697 **Figure Captions**

698 **Figure 1:**

699 Methylene blue removal (%) as a function of equilibration time for the six tested reactive
700 materials. The reference system is a blank experiment without additives. Two sets of experiments
701 with MnO_2 were conducted (see the text). The experiments were conducted in triplicate. Error
702 bars give standard deviations. The lines are not fitting functions, they simply connect points to
703 facilitate visualization.

704 **Figure 2:**

705 Methylene blue (MB) discoloration by metallic iron (Fe^0), granular activated carbon (AC),
706 manganese nodule (MnO_2), and the mixtures " $\text{Fe}^0 + \text{AC}$ " and " $\text{Fe}^0 + \text{MnO}_2$ ". (a) extent of MB
707 discoloration after 36 days, and (b) dependence of the MB discoloration on the additive loading
708 for 35 days. The experiments were conducted in triplicate. Error bars give standard deviations.
709 The lines are given to facilitate visualization.

710 **Figure 3:**

711 Effect of the mixing intensity (min^{-1}) on discoloration of MB at initial pH 7.8. The system is
712 mixed on a rotary shaker. The experiments were conducted in triplicate. Error bars give standard
713 deviations. The lines simply connect points to facilitate visualization.

714 **Figure 4:**

715 Effect of initial pH on discoloration of MB by Fe^0 for 24 and 48 h respectively. The experiments
716 were conducted in triplicate. The reported numbers on the plots are the corresponding final pH
717 values. Error bars give standard deviations. The lines simply connect points to facilitate
718 visualization.

719 **Figure 5:**

720 Effect of solution chemistry on MB discoloration by metallic iron (Fe^0): (a) extent of MB
721 discoloration after 36 days for all tested additives, and (b) dependence of the MB discoloration on
722 selected additive concentrations for 35 days. Ref. in figure “a” refers to the experiment in tap
723 water (“no additive”). The experiments were conducted in triplicate. Error bars give standard
724 deviations. The lines simply connect points to facilitate visualization.